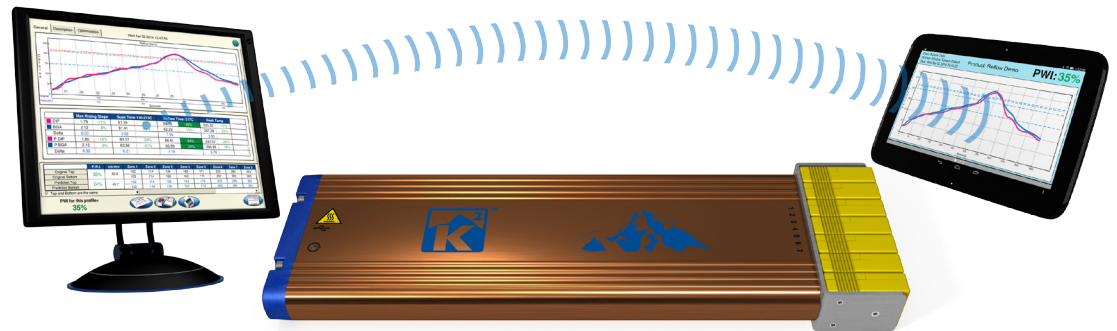


# The KIC Profile Setter

## K<sup>2</sup> Advantages

- Robust Hardware
- Ease of Use
- Oven Setup Software
- Viewing on Mobile Devices
- 24 Hour World Class Customer Support

*Conveniently view and share profiles on mobile devices*



### Mid-Range Profile Setter

- The K<sup>2</sup> profile setter replaces the last of KIC's older technology profilers
- Competitively priced for the mid-range market

### Compact and Robust Hardware

- The K<sup>2</sup> will fit through the tight heated chambers often found in lead-free production
- 7 TC unit dimensions:  
206 x 60 x 17 (mm)  
Shield: 302 x 75 x 23 (mm)
- 9 TC unit dimensions:  
206 x 75 x 17 (mm)  
Shield: 312 x 90 x 23 (mm)
- Durable hardware designed to withstand rough production environments

### Fail-Safe Operation

- Automatic start when temperatures are below a specified 'start' trigger, protecting the K<sup>2</sup> and assuring consistent starting points and repeatable profiles
- Hardware designed for accurate measurements
- Engineer sets quality and productivity related parameters:
  - ✓ PWI level
  - ✓ Minimum/maximum allowable conveyor speed
  - ✓ Maximum peak temperature, etc.
- For use by operators, technicians and engineers

### Oven Setup Software

- KIC's optimization software does a complete search for all possible combinations of oven zone temperatures and conveyor speeds. It selects the very best oven setup for each new product within seconds
- User selectable setup criteria focuses on positioning the profile towards:
  - ✓ the center of the process window
  - ✓ maximum conveyor speed
  - ✓ minimum oven electricity usage

### Instant and Objective Profile Analysis

- KIC's famous Process Window Index (PWI) explains how the profile fits the established process window, with a single number:
  - ✓ PWI above 100 = profile out of spec
  - ✓ PWI at 100 = profile right on the spec limit
  - ✓ PWI below 100 = profile in spec
  - ✓ PWI at 0 = the exact center of the process window
- Immediate profile analysis
- Objective and personnel-independent profile analysis
- Outlying profile data made visible

### Accessing the K<sup>2</sup> Profile Data on the PC or Mobile Device

- The profile data can be displayed in two ways:
  - ✓ On the oven PC or profiling PC
  - ✓ On an Authorized Android mobile device
- Convenient sharing function for selected profile data

**Mobile Device Compatible**

**Thermal Profile Setter**



**Technical Support**  
**24 Hours Every Day**  
**Everywhere**

**Risk Free Guarantee**

All KIC products are designed to give maximum value and fast payback by streamlining your thermal process. Investment in a KIC product is a step toward total process control and quality management. All KIC products come with a no questions asked, 30 day money back guarantee.

For more information on any of our products or service please visit us on the Web at: [www.kicthermal.com](http://www.kicthermal.com) or [www.kic.cn](http://www.kic.cn).

**Service Available**

Technical Support  
 Installation and Setup  
 Application Support  
 Hardware Support  
 Guaranteed Warranty



Accuracy: .....  $\pm 0.5^{\circ}\text{C}$   
 Resolution: .....  $0.1^{\circ}\text{C}$   
 Internal Operating Temp: .....  $0^{\circ}\text{C}$  to  $85^{\circ}\text{C}$   
 Sample Rate: ..... 0.002 to 10 readings/sec  
 Data Points: ..... 224,640  
 PC Connection: ..... USB 2.0 (Std-A/Mini-B)  
 Power Requirements: ..... (3) AAA batteries  
 Thermocouple Compatibility:  
     7, 9 Channel Unit: ..... Type K, Standard  
 Temperature Range: .....  $-150^{\circ}\text{C}$  to  $1050^{\circ}\text{C}$   
 Dimensions (L x W x H mm):  
     7 Channel Unit: ..... 206.0 x 60.0 x 17.0  
     9 Channel Unit: ..... 206.0 x 75.0 x 17.0  
 Thermal Shields: ..... See *Temperature Tolerance Table* below for specifications.

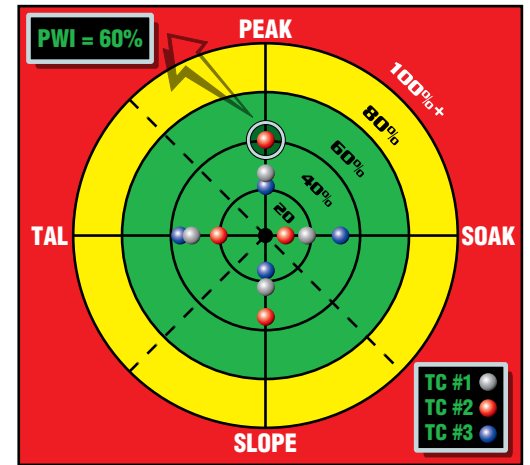
**Datalogger Model:** data are downloaded to the computer through a USB cable after the run.

**KIC's Mobile Profile Viewer is WiFi and Bluetooth compatible.**

*Note: The KIC software may interface directly with some oven controllers, eliminating the need for manual setpoint data entry. Please consult your oven supplier for availability. The KIC software is dongle protected.*

Accuracy based on factory calibration.

**THE PROCESS WINDOW INDEX™**



**Profiling Reduced to a Single Number**

The PWI measures the profile's fit to the process window in a mathematical and objective manner by using a single number. This aids in optimizing the process by comparing and ranking alternative profiles in terms of their fit to the available process window. The lower the PWI, the more efficient and stable the process! (See the PWI data sheet for a detailed explanation)

**TEMPERATURE TOLERANCE TABLE**

(maximum endurance in minutes at specified temperature)

CONFIGURATION	DIMENSIONS (mm) (Length x Width x Height)	150°C	200°C	250°C	300°C	350°C	400°C
Cool Touch Stainless Steel Shield, 7CH	302 x 75 x 23	17.5	12.0	9.0	7.7	6.5	
Cool Touch Stainless Steel Shield, 9 CH	312 x 90 x 23	18.1	13.1	10.1	8.4	6.7	
HT Shield 400	298 x 106 x 29	24.9	17.6	14.0	11.5	10.1	9.2

**K<sup>2</sup> Kit Contents**

Profile Setter	Carrying Case
Thermal Shield	Thermocouples*
Software on USB Flash Drive	Electronic User Manual
Software Protection Dongle	Electronic Hardware Guide
USB Cable (A Male/Mini-B)	Gloves
AAA Batteries (6)	Getting Started Guide
Scissors	Calibration Certificate

\* These items may vary according to specific models ordered.

**COMPUTER CONFIGURATION**

**Minimum System Requirements**

Dual Core / 1 GHz Processor PC with 2 GB RAM  
 2 GB available storage  
 Video 1024 x 768 resolution / 16-bit  
 1 available USB port (for data download)  
 1 available USB port (for software key)  
 Visit our website at <http://kicthermal.com/support-download/os-compatibility-chart> for product compatibility with Windows operating systems.



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