

SMT Adhesives

Type of Adhesive	PD 955 PY	PD 955 PRM	PD 955 M	PD 977	PD 205A-Jet	PD 208 PR	PD 208 M	PD 1 / 13
Application Method								
Stencil printing	++	++		+		++		+
Dispensing			++	+	++		++	+
Pin-transfer		+						
Process								
Very high green strength	++	+				+		++
AOI (autometical optic inspection)	+	++	++	++	++	++	++	+
Lead-free soldering	++	++	+	+	+	++	+	++
Good adhesion with difficult-to-glue components	++	++	++	+	+	++	++	++
Low temperature curing				+				
Easy cleaning of stencils	+	++				+		
Recommended for BGA/CSP ... corner bonding			+	++		+		++
Physical properties								
Halogen-free						+	+	
Color	yellow	pink	red	red	red	orange	red	yellow